

# LIGGGHTS performance evaluation

# Common elements

- Contact model – Hertz-Mindlin with history
  - Includes tangential damping
  - No cohesion
- All codes run on 8 cores unless otherwise noted

# **Angle of Repose**

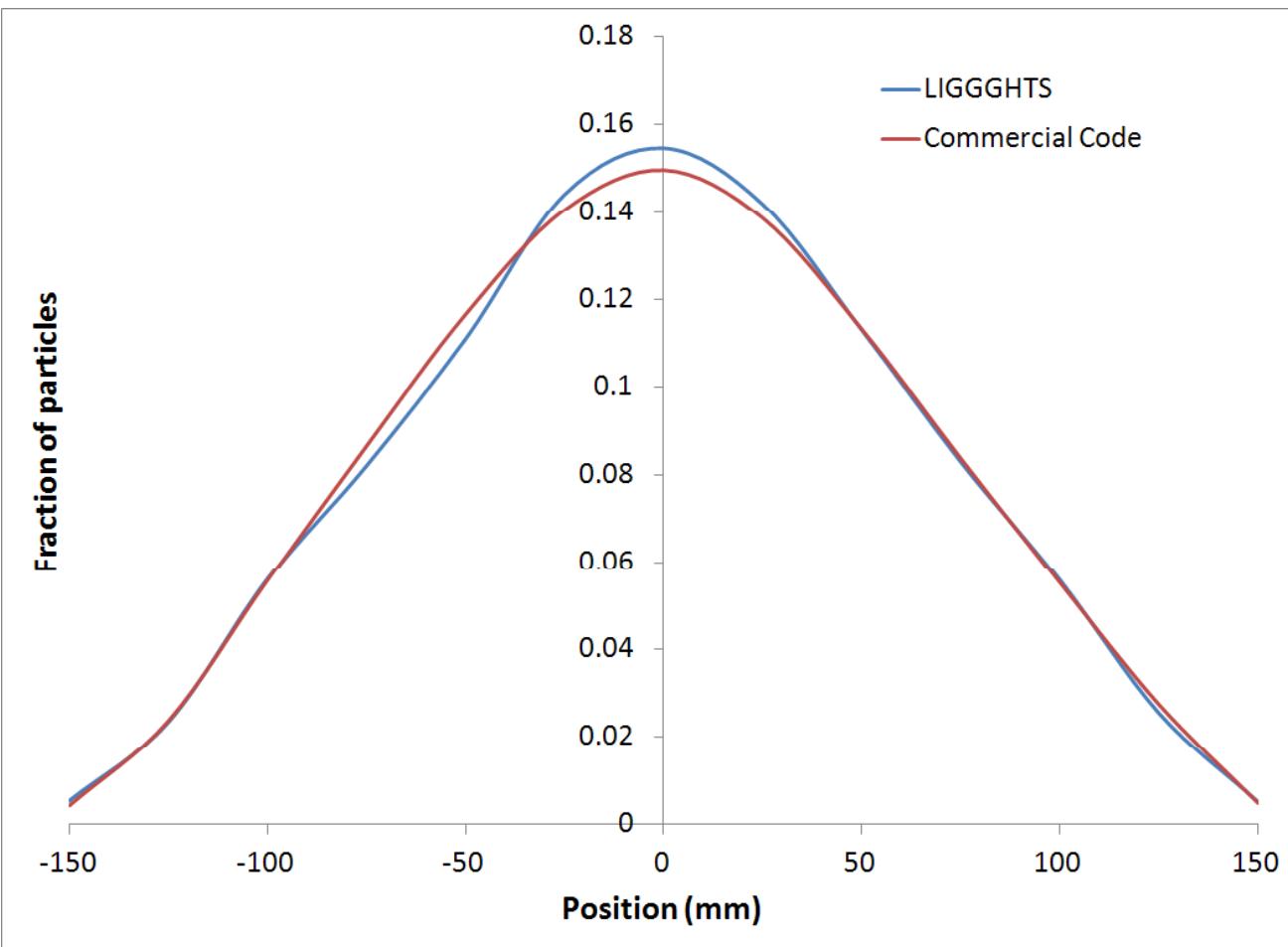
3500 monodisperse spheres poured into a narrow slot (30 cm long by 2 cm wide) to create a 2-D heap

Codes compared by mapping the particles beds

# Angle of Repose

Simulation properties			
	Young's modulus	$2.5 \times 10^8$	Pa
	Poisson ratio	0.25	
	Coefficient restitution	0.25	
	Coefficient friction	0.5	
	$\Delta t$	$5 \times 10^{-6}$	sec
	Particle diameter	4	mm
	Density	1000	kg/m <sup>3</sup>
	# particles	3500	
	Commercial code	2574	sec
	LIGGGHTS	315	sec

# Angle of Repose



# Flow through a Funnel

10000 monodisperse spheres  
poured into a conical funnel  
w/ stopper

Stopper then pulled to release  
particles.

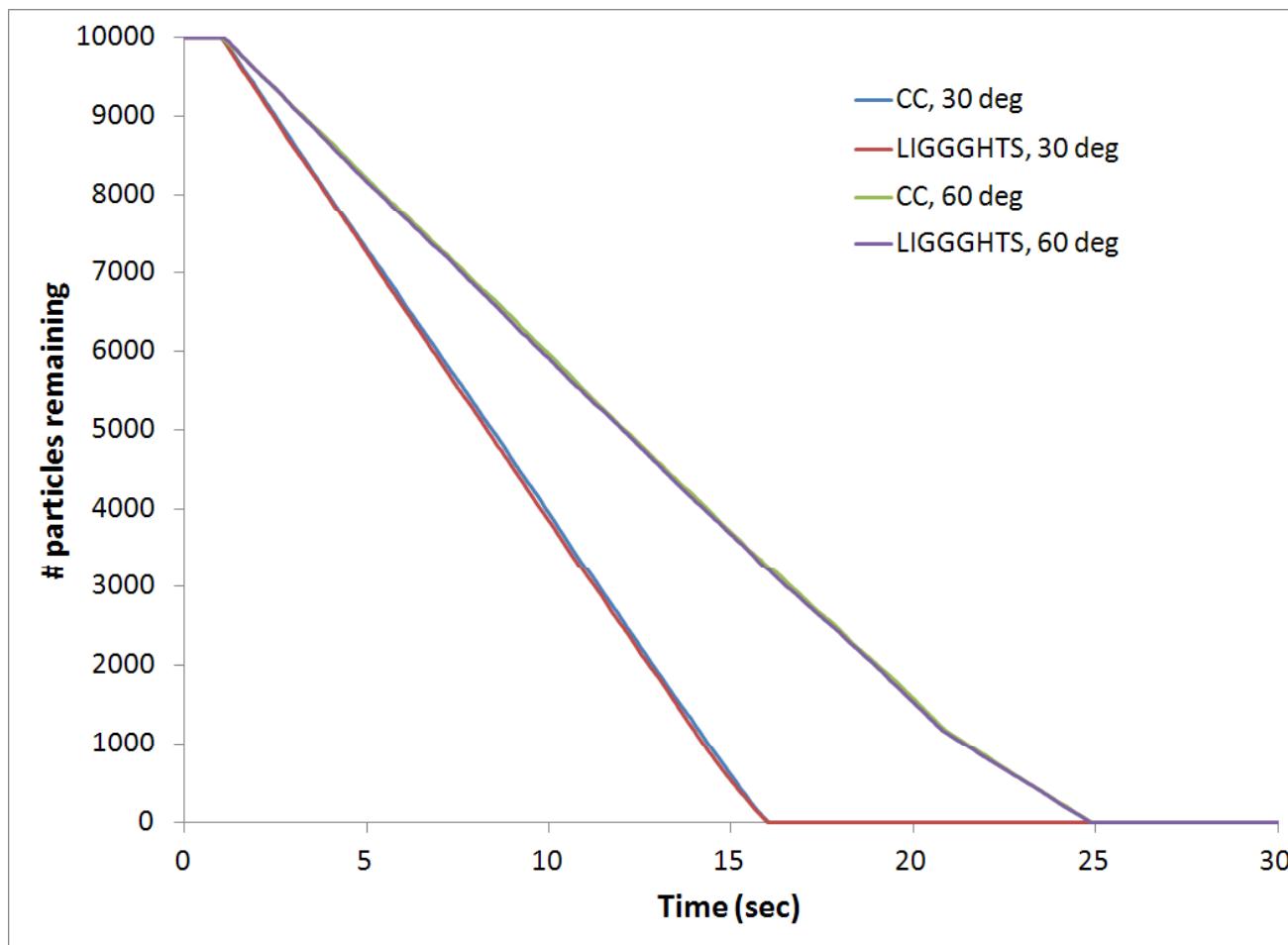
Two different funnels  
considered –  $30^\circ$  and  $60^\circ$  pitch

Codes compared by  
measuring flow rates

# Flow through a Funnel

Simulation properties			
	Young's modulus	$2.5 \times 10^6$	Pa
	Poisson ratio	0.25	
	Coefficient restitution	0.5	
	Coefficient friction	0.5	
	$\Delta t$	$1 \times 10^{-4}$	sec
	Particle diameter	10	mm
	Density	1000	kg/m <sup>3</sup>
	# particles	10000	
	Commercial code	1239	sec
	LIGGGHTS	271	sec

# Flow through a Funnel



# Flow through a Funnel (2)

100000 monodisperse spheres  
poured into a conical funnel  
w/ stopper

Stopper then pulled to release particles.

Funnel pitch = 30°

Computational time recorded  
for 30 sec of simulation time  
beyond the pull of the stopper

# Flow through a Funnel (2)

Simulation properties			
	Young's modulus	$2.5 \times 10^6$	Pa
	Poisson ratio	0.25	
	Coefficient restitution	0.5	
	Coefficient friction	0.5	
	$\Delta t$	$1 \times 10^{-4}$	sec
	Particle diameter	10	mm
	Density	1000	kg/m <sup>3</sup>
	# particles	100000	

# Flow through a Funnel (2)

# **Continuous Blending Mixer**

Stream of monodisperse spheres poured onto a continuous blending mixer at 1 kg/sec

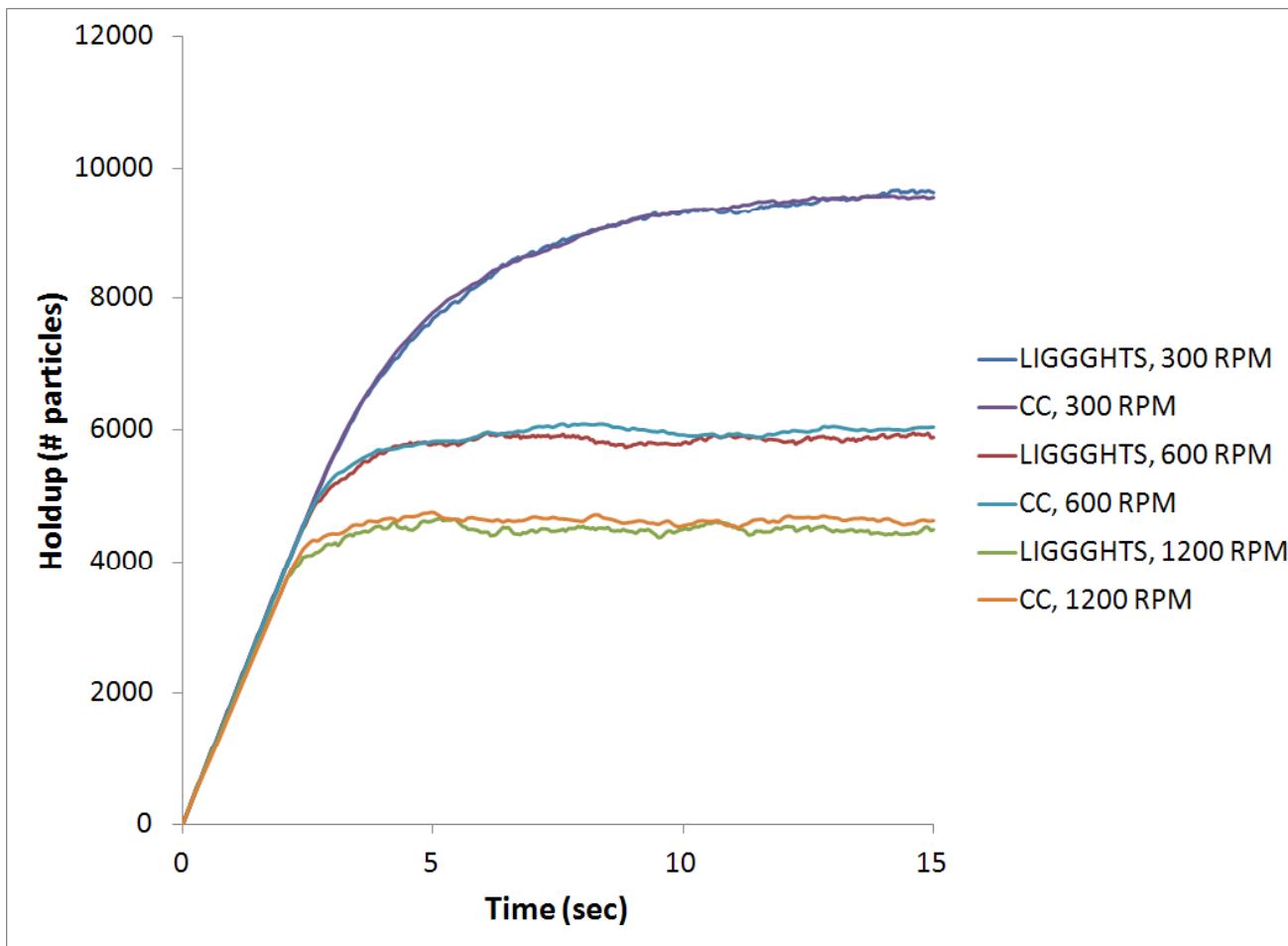
Mixer shaft rotated at 300 RPM, 600 RPM, 1200 RPM.

Codes compared by measuring holdup

# Continuous Blending Mixer

Simulation properties			
	Young's modulus	$2.5 \times 10^8$	Pa
	Poisson ratio	0.25	
	Coefficient restitution	0.5	
	Coefficient friction	0.5	
	$\Delta t$	$1 \times 10^{-5}$	sec
	Particle diameter	10	mm
	Density	1000	kg/m <sup>3</sup>
	Pour rate	1	kg/sec
	Commercial code	3.5	hrs
	LIGGGHTS	11.1	hrs

# Continuous Blending Mixer



# Segregation Test

Equal masses of two different diameter spheres poured into a narrow slot (30 cm long by 2 cm wide) to create a 2-D heap

- 4000 of diameter 2 mm
- 32000 of diameter 1 mm

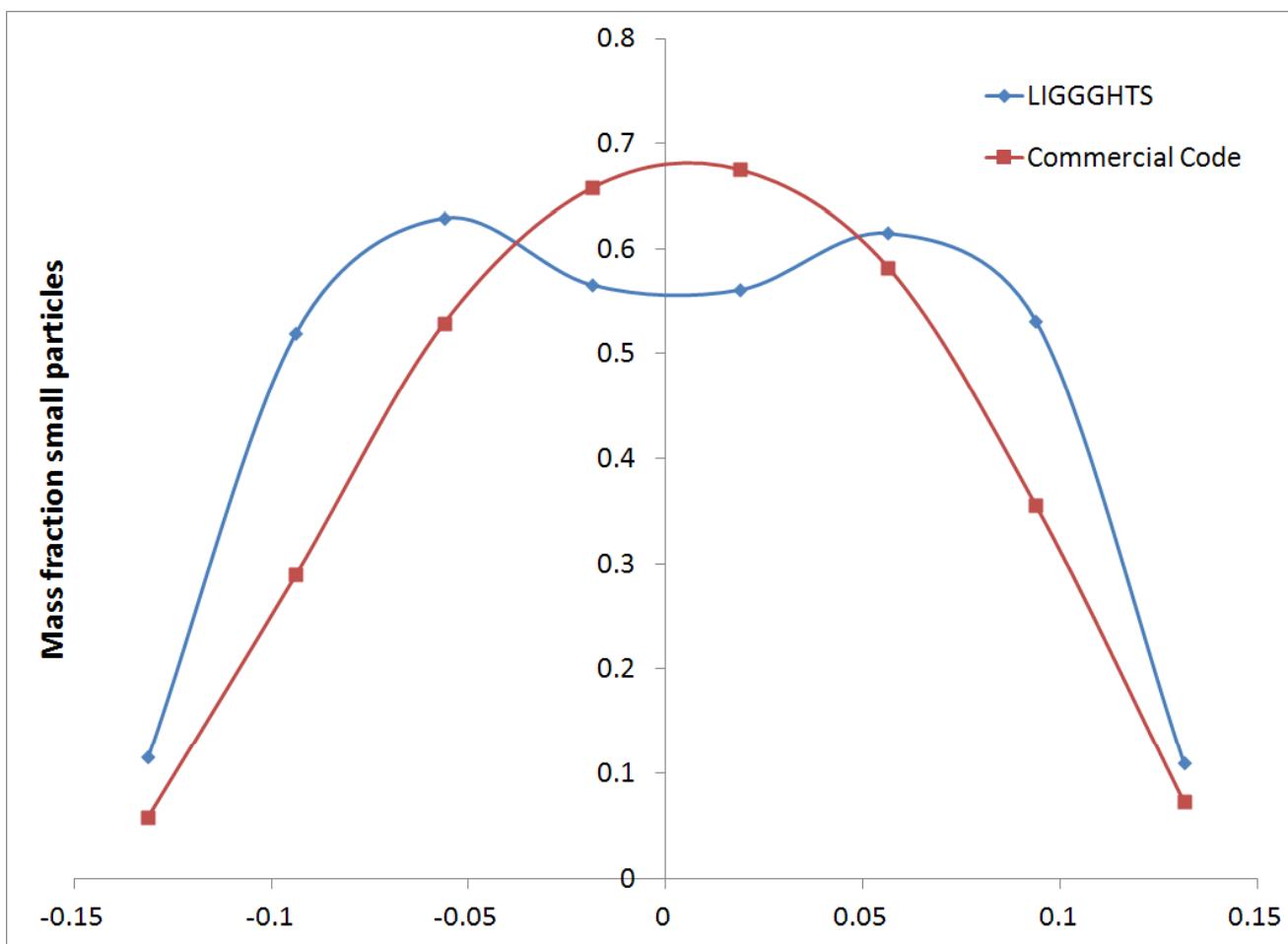
Particles poured for 8 seconds, then settled for 2 additional seconds

Codes compared by mapping the particles beds

# Segregation Test

Simulation properties			
	Young's modulus	$2.5 \times 10^8$	Pa
	Poisson ratio	0.25	
	Coefficient restitution	0.25	
	Coefficient friction	0.5	
	$\Delta t$	$4 \times 10^{-6}$	sec
	Particle diameter	2 / 4	mm
	Density	1000	kg/m <sup>3</sup>
	# particles (total)	36000	
	Commercial code (6 proc)	~22	hrs
	LIGGGHTS (8 proc)	2.2	hrs

# Segregation Test



# Remaining tests

- Multiple materials
  - e.g. particle flow through a funnel in which particle-particle and particle-funnel interactions are different
- Multiple particle sizes
  - Need to understand the segregation test results
- Cohesion
- Particle shapes